

COMPUTER GENERATED DRAWING MANUAL CHANGES PROHIBITED

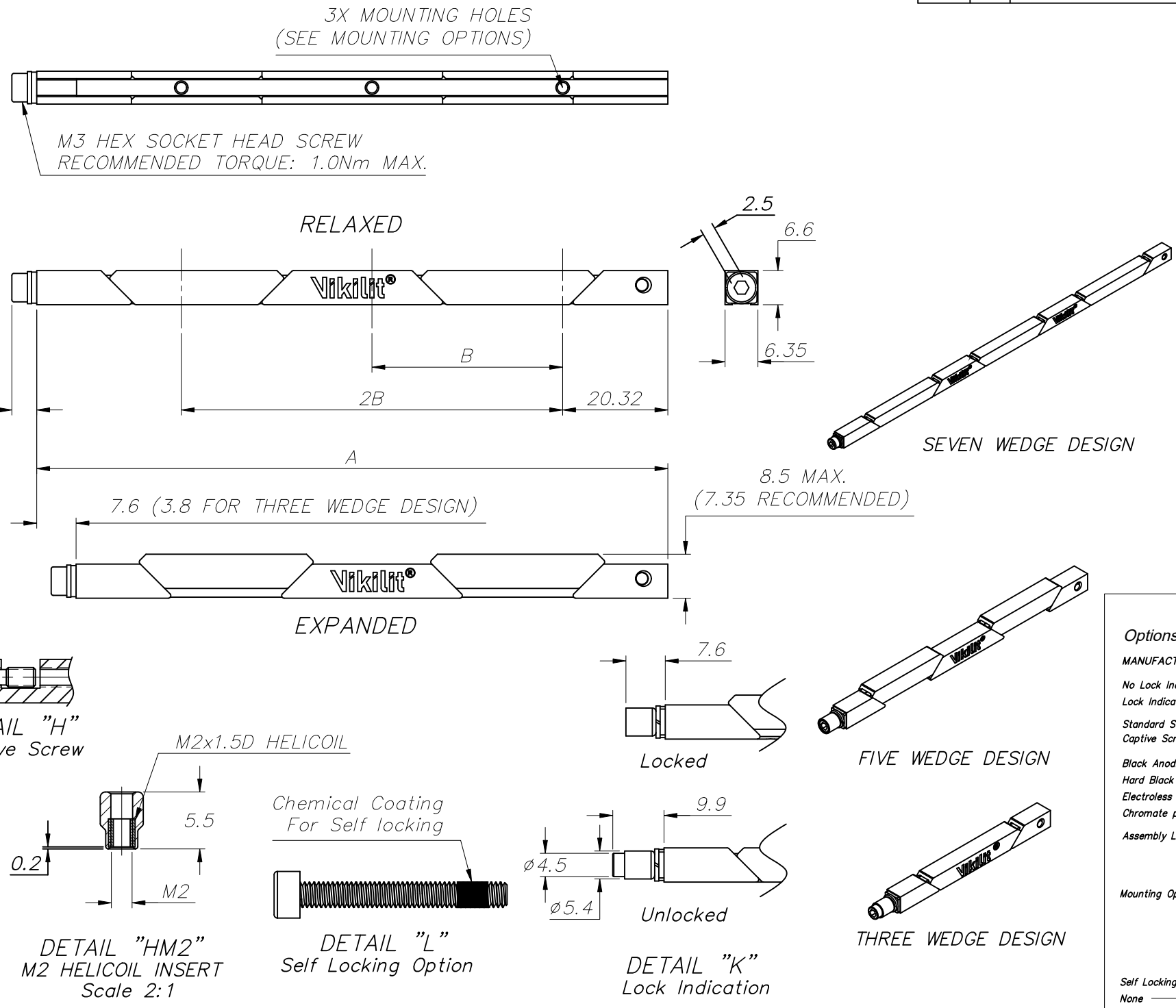
NOTES:

- 1- ALL DIMENSIONS ARE IN MM.
- 2- MATERIAL:
 - a) WEDGES AND SHAFT ARE AL6061-T6.
 - b) SCREW, SQUARE WASHER, LOCK WASHER, VISUAL INDICATOR AND SPIRAL PIN ARE CORROSION RESISTANT STEEL.
- 3- FINISH:
 - a) WEDGES AND SHAFT: SEE TABLE 1.
 - b) SCREW, SQUARE WASHER, LOCK WASHER, VISUAL INDICATOR AND SPIRAL PIN: PASSIVATED IN ACCORDANCE WITH AMS2700F
- 4- WEIGHT IS INDICATED IN TABLE 2.

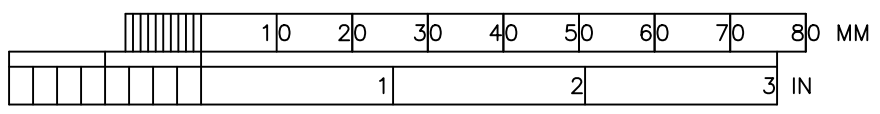
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	1	PROTOTYPE	14.05.2019	
	11	CHANGED UNIFIED THREAD DEFINITION CHANGED PASSIVATION STANDARD	21.03.2024	

ASSEMBLY LENGHT CODE	B	A±0.5	APPROX WEIGHT
072*	11.43	71.12	9
085*	17.78	83.82	10
099	24.13	96.52	11
112	30.48	109.22	12
125	36.83	121.92	14
138	43.18	134.62	15
150	49.53	147.32	16
163	55.88	160.02	17
175	62.23	172.72	19
187	68.58	185.42	20
200	74.93	198.12	21
212	81.28	210.82	22
**225	87.63	223.52	24

*: THREE WEDGE DESIGN
**: SEVEN WEDGE DESIGN



PRINTS OF THIS DRAWING MAY BE REDUCED IN SIZE TO COMPARE WITH ORIGINAL, CHECK WITH SCALE BELOW.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM		CONTRACT NO. --	
TOLERANCES ON FRACTIONS ± GENERAL X.X ±0.2 X.XX ±0.10		DRAFTS S.YILMAZ	
ANGLES ± 2°		DFT SUPV S.YILMAZ	
REMOVE ALL BURRS		ENGR S.YILMAZ	
MATERIAL: SEE NOTE 2		CHECK M.YENER	
FINAL PROTECTIVE FINISH: SEE NOTE 3		APPD ME EE	
NEXT ASSY	USED ON	STAFF ENGR.	SIZE A3
APPLICATION		QA/QC	FSCM NO. --
		MFG(FAB)	DWG NO. HARP-VK-102
		PROD ENG	REV. 11

HARP
HARP SAVUNMA SİSTEMLERİ SAN. VE TİC. A.Ş.

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V635 SERIES

SCALE 1/1 UNIT mm SHEET 1 OF 1